

Degreasing Stages

Notes

All degreasing must be carried out with two clean cloths using the wipe on wipe off method of application



Stages



1
Degrease with M850 Solfree and M600 prior to commencing repair



2
Sand repair area with recommended grit



3
Blow off excess sanding dust and degrease with M600 only



4
Apply recommended bodyfiller for the substrate being repaired



5
Sand bodyfiller repair area with recommended grit



6
Blow off excess sanding dust and degrease with M600 only



7
Feather out repair area with recommended grit



8
Blow off excess sanding dust and degrease with M600 only

Local area masking can now commence



9
Final degrease with M600 to remove masking residues



Begin application of Etch and Sanding Primers