

# sikkens

## Sanding and Preparation of Substrates

### Substrates

- Bodyfiller
- Aluminium
- Bare Steel
- GRP
- New Panels
- Existing Finishes



M600



### High Build



P180



M600

Apply Primer  
as per TISDry Primer  
as per TIS

P400/P500

M600  
M850 Solfree  
DegreaserApply Topcoat  
as per TIS

### Wet on Wet



P280



M600

Apply Primer  
as per TIS

Min 15 mins

Apply Topcoat  
as per TIS

### Notes

Washprimer CF must be applied first on aluminium and galvanised steel and is recommended on bare steel for better corrosion protection

Our Focus, Your Success